Crimpers and Wire Prep Tools
Automotive Aftermarket and Heavy Duty
# Metri-Pack, Micro-Pack & Heat Shrink Connectors

## Metri-Pack, Heat Shrink, Circular Contact Crimp Tool
### 3104 DSCT
- Metri-Pack unsealed terminal crimping
- Heat shrink butt splice crimping
- Ratcheted crimp tool
- Crimp circular contacts

## Metri-Pack Packard Style Crimp Tool
### 3185 CT
- Crimps Metri-Pack 480 & 630 sealed connectors
- 10TRK12 AWG
- Same as GM 12071687

## Metri-Pack Unsealed Crimp Tool
### 3184 LCT
- Core & insulation wings crimped in single motion
- Spring loaded clip holds and positions terminal
- Same as GM 12070947 (J-39848)

## Metri-Pack 280 Unsealed Crimp Tool
### 3187 CT
- Five cavities
- 22-12 AWG
- Same as GM 12085271 (J-38125-7)

## Metri-Pack Sealed & Unsealed
### 3188 CT
- Crimps Core and Insulation
- Ratcheted for positive performance
- Built-in locator to orient contacts
- Same as GM 12039500 (J-38123)

## Metri-Pack 150 & 280 Sealed Terminal Crimp Tool
### 3189 CT
- Same as GM 12155975
- 20–14 AWG
- Core and seal are crimped in two separate motions
Heat Shrink Splices & "C" Clips Ratchet Crimp Tool

3190 CT

- Same as GM 12085115 (J-38125-8)
- Ratcheted crimp tool
- Crimp heat shrink splices and "C" clips

Metri-Pack .64 Ratchet Crimp Tool

3191 CT

- Crimps Micro-Pack .64, 100 & 100W and GT 630 terminals
- Crimps core and/or insulation wings
- Unique spring activated terminal holder ensures tiny terminals remain straight

Metri-Pack Packard Style Crimp Tool

3303 64CT

- Crimps Micro-Pack .64, 100 & 100W and GT 630 terminals
- Crimps core and/or insulation wings depending on terminal
- Included in Repair Kit 3330 TRK

Metri-Pack, Micro-Pack & GT Unsealed Crimp Tool

3305 MPCT

- Crimps Metri-Pack 150, 280, 480 & 630; Micro-Pack .64 & 100 and GT 150, 280 & 630 terminals
- Included in Repair Kit 3330 TRK

Metri-Pack, Micro-Pack & GT Sealed Crimp Tool

3306 MPCT

- Crimps Metri-Pack 150, 280, 480, & 630; Micro-Pack .64 & 100 and GT 150, 280 & 630 terminals
- Included in Repair Kit 3330 TRK

Automotive Terminal Repair Crimp Tool Kit

3330 TRK

Five terminal crimping tools cover:

- Weather Pack – 20, 18, 16, 14, 12 & 10 AWG terminals
- Micro-Pack – .64, 100 & 100W and GT 150, 280 & 630 terminals
- Metri-Pack – 150, 280, 480 & 630

Includes:

- 3301 WPCT – Weather Pack Terminals 20–14 AWG Crimp Tool
- 3302 WPCT – Weather Pack Terminals 12–10 AWG Crimp Tool
- 3303 64CT – Micro-Pack .64 mm Contact Crimp Tool
- 3305 MPCT – Metri-Pack Unsealed Crimp Tool
- 3306 MPCT – Metri-Pack Sealed Crimp Tool
- Terminal Repair Manual, 32 Pages:
  - OEM terminal number/tool number matrix
  - Detailed terminal replacement and quality check procedures
**Open Barrel Contact Crimp Tool**

1026 CT

- Crimps a wide variety of open barrel contacts in small size wire ranges
- "Oval" type insulation crimps are produced in two cavities: A 20–16 AWG and B 30–22 AWG
- "B" type conductor crimps are produced in three cavities: C 18–16 AWG, D 22–20 AWG and E 30–24 AWG

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**Heat Shrink Sealed Splices**

3104 DSCT

- Same as GM 12085115
- Ratcheted crimp tool
- Crimp Metri-Pack unsealed terminals and heat shrink splices

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**Ratcheted Conductor Crimp Tool**

3120 CT

- Three cavities: Red 22–16 AWG, Blue 16–14 AWG & Yellow 12–10 AWG
- Crimps conductor portion of insulated terminals

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**B Type Medium Size Wire Crimp Tool**

1028 CT

- Crimps a wide variety of open barrel contacts in medium size wire ranges.
- Insulation crimps are "B" type and are produced in two cavities: A 18–14 AWG and B 24–20 AWG
- Conductor crimps are "B" type and are produced in three cavities: C 16–14 AWG, D 20–18 AWG and E 24–22 AWG

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**Circular Contacts Ratchet Crimp Tool**

3107 DTCT

- Three cavities: 20, 16 & 12 AWG
- Ratcheted for positive performance

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**Unsealed 20–14 AWG, One Step Crimp Tool**

3182 LCT

- Same as GM 08913440
- Crimps Packard 56, 58 & 59 Series connectors
- Core & insulation wings crimped in single motion
- Spring loaded clip holds and positions terminal
Circular Contacts
Super Crimp Tool
2186 CT

- Crimps commercial grade solid circular pins and sockets in three cavities: 20, 16 & 12 AWG
- Fine blanked high carbon steel construction dies
- Jaws accept other dies for additional applications

Multi Function Electrical
Crimper, Stripper, Wire & Bolt Cutter
1020 CT

Cutters
- Two cutters
- Anvil type nose cutter conveniently up front for tight spaces
- Scissor type cutter located behind the pivot point minimizes distortion when cutting stranded wire

Crimps
- Crimps automotive “F” type ignition terminals 7–8mm size in one cavity
- Crimps conductor portion of insulated terminals and splices.
- Crimps Red 22 – 16 AWG, Blue 16 – 14 AWG & Yellow 12 – 10 AWG
- Crimps non-insulated terminals and splices

Strips
- Precision ground scissor type wire stripper provides a clean nick free strip on 8 AWG solid to 22 AWG stranded
- Cavities are marked by wire sizes and “solid” or “stranded”

Power Crimp Tool
6220 CT

- Crimps conductor portion of insulated and non-insulated terminals
- Four cavities: 8, 6, 4 & 2 AWG
- Cavities are identified by wire size and product type
# AUTOMOTIVE WEATHER PACK CRIMP TOOLS

## Weather Pack Terminals

### Crimp Tool, short handle
3138 CT
- 20–18 AWG & 16–14 AWG
- Ratcheted for positive performance

### Crimp Tool, long handle
3183 LCT
- 20–14 AWG & 16–14 AWG
- Includes locator to orient contacts
- Same as GM 12014254 (J-38852)

### 20–14 AWG Crimp Tool
3186 CT
- Five Cavities
- Ratcheted for positive performance
- Same as GM 12085270 (J-38125-6)

### 12–10 AWG Crimp Tool
3302 WPCT
- One tool for crimping terminal core wings and seal wings
- Separate cavities for precise crimping (14–16 AWG & 18–20 AWG)
- Included in Terminal Repair Kit 3330 TRK

## Weather Pack Terminals

### Two Cavity Crimp Tool
3181 CT
- 20–10 AWG
- Spring loaded
- Same as GM 06285847

### 20–14 AWG Crimp Tool
3188 CT
- Five Cavities
- Ratcheted for positive performance
- Same as GM 12085270 (J-38125-6)

### 12–10 AWG Crimp Tool
3184 CT
- One tool for crimping terminal core wings and seal wings
- Separate cavities for precise crimping (10 AWG & 12 AWG)
- Included in Terminal Repair Kit 3330 TRK

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<th>SARGENT® TOOL NUMBER</th>
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<td>3181 CT</td>
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<td>GM12155975</td>
<td>3188 CT</td>
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**AUTOMOTIVE**

**BATTERY LUG CRIMP TOOLS**

- Precision machined crimping cavities
- No dies to move or switch
- Extra long handles for maximum leverage and mechanical advantage
- Ergonomic cushioned grips remain comfortable
- Easy to adjust
- Designed to exceed tensile strength requirements

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**Crimp Tools for Lead-Free Open Barrel Terminals**

B-Shaped crimps in hand held and bench mounted configurations

Three cavities for 6 to 1 AWG cables

**Hand Held 6225 CT**

- Hand held design best for under hood work
- Positive contact and excellent durability
- OEM style crimp – superior mechanical strength and electrical conductivity

**Bench Mounted 6225 BM CT**

- Bench mount design provides exceptional mechanical leverage
- Best option for multiple assemblies
- Positive contact and excellent durability
- OEM style crimp – superior mechanical strength and electrical conductivity

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**Crimp Tools for Cast Heavy Duty Tube Lugs & Terminals and Standard Wall Lugs**

Square shaped crimp for positive electrical contact and excellent pull resistance

**Two Cavity 6226 CT**

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<tr>
<th>NEST</th>
<th>CAST BATTERY TERMINAL/LUG</th>
<th>HEAVY WALL TERMINAL/LUG</th>
<th>STANDARD WALL LUG</th>
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<td>250 MCM</td>
<td>4/0 AWG</td>
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<td>4/0</td>
<td>3/0 AWG</td>
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**Three Cavity 6227 CT**

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**Four Cavity 6228 CT**

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<tr>
<td>6</td>
<td>8 AWG</td>
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