



NEST	NOM. HEIGHT	NOM. WIDTH
A	.090	.122
B	.118	.155
C	.068	.092
D	.119	.146
E	.037	.092

All dimensions \pm .005 using wire solder

HEAT TREATED COMPONENTS
 BLACK OXIDE FINISH JAW ASSEMBLY
 BLACK OXIDE FINISH HANDLES
 RATCHET CONTROLLED RELEASE
 RATCHET RELEASE LEVER
 RATCHET SET TO RELEASE WHEN A 45-55 LB.
 LOAD IS APPLIED TO HANDLES APPROX. 1 3/4"
 FROM END OF HANDLES.
 YELLOW CUSHIONED PLASTISOL GRIPS.

		EXP. RELEASE	TOLERANCES		MATERIAL
		FINAL RELEASE 12/7/01	FRAC. \pm		
		SUPERSEDES	2 DEC. \pm		
			3 DEC. \pm		
REVISED & REDRAWN	2/5/02 JAK.	SCALE	DWN.	4 DEC. \pm	PART NAME GM 12085271 CRIMP TOOL ASSEMBLY
REVISION	APPD.	1:1		ANGLES \pm	
ROSTRA TOOL COMPANY BRANFORD, CONNECTICUT 06405		CHECKED	APPD.	UNLESS OTHERWISE SPECIFIED	
			JAK.	DO NOT SCALE DRAWING	3187 CT A

REV.