



GAGING INFORMATION

NEST	CONDUCTOR		INSULATION	
	H	W	H	W
22-18 RED	.104/.096	.220 NOM.	.140/.130	.240 NOM.
16-14 BLUE	.112/.104	.240 NOM.	.170/.160	.260 NOM.
12-10 YELLOW	.154/.146	.310 NOM.	.210/.200	.350 NOM.

HEAT TREATED DIES  
 HEAT TREATED FRAME COMPONENTS  
 BLACK OXIDE FINISH ON FRAME & DIES  
 FULL-CYCLE RATCHET CONTROLLED RELEASE  
 RATCHET SET TO RELEASE WHEN A 35-50 LB.  
 LOAD IS APPLIED APPROX. 1 3/4" FROM END OF HANDLES  
 ORANGE MOLDED TEXTURED PLASTIC GRIPS

		EXP. RELEASE	TOLERANCES		MATERIAL
		FINAL RELEASE 3/20/91	FRAC. ±		
		SUPERSEDES	2 DEC. ±		
			3 DEC. ±		
A	CHANGED TO NEW ECCENTRIC LOCK	4/22/91	SCALE	DWN.	PART NAME
	REVISION	APPD.	.75	KHW	
	ROSTRA TOOL COMPANY BRANFORD, CONNECTICUT 06405		CHECKED	APPD.	4140CT CRIMP TOOL
					UNLESS OTHERWISE SPECIFIED
					DO NOT SCALE DRAWING
					SP 1235-00
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