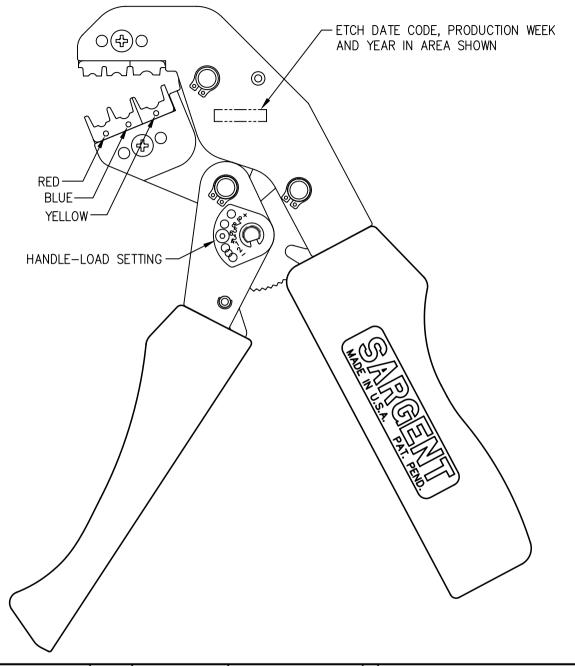


GAGING INFORMATION

NECT	CONDU	JCTOR	INSULATION			
NEST	Τ	H W		W		
22-18 RED	.104/.096	.220 NOM.	.140/.130	.240 NOM.		
16-14 BLUE	.112/.104	.240 NOM.	.170/.160	.260 NOM.		
12-10 YELLOW	.154/.146	.310 NOM.	.210/.200	.350 NOM.		



HEAT TREATED DIES
HEAT TREATED FRAME COMPONENTS
BLACK OXIDE FINISH ON FRAME & DIES
FULL—CYCLE RATCHET CONTROLLED RELEASE
RATCHET SET TO RELEASE WHEN A 35-50 LB.
LOAD IS APPLIED APPROX. 1 3/4" FROM END OF HANDLES
ORANGE MOLDED TEXTURED PLASTIC GRIPS

Γ		EXP. RELEASE		TOLERANCES							
			final release 3/20/91		FRAC. ± 2 dec. ±		<u>г</u> Ш				
L			SUPERSEDES		3 DEC. ±		Σ				
A		4/22/91	SCALE .75	KHW	4 DEC. ± Angles ±		PART	NAME			
REVISION APPD.		CHECKED		UNLESS OTHERW SPECIFIED		4140CT CRIM		CRIMP	² TOOL		
	TOOL COMPANY BRANFORD, CONNECTICUT 06405				DO NOT SCA DRAWING	LE	SP	12	35-0	00	Α